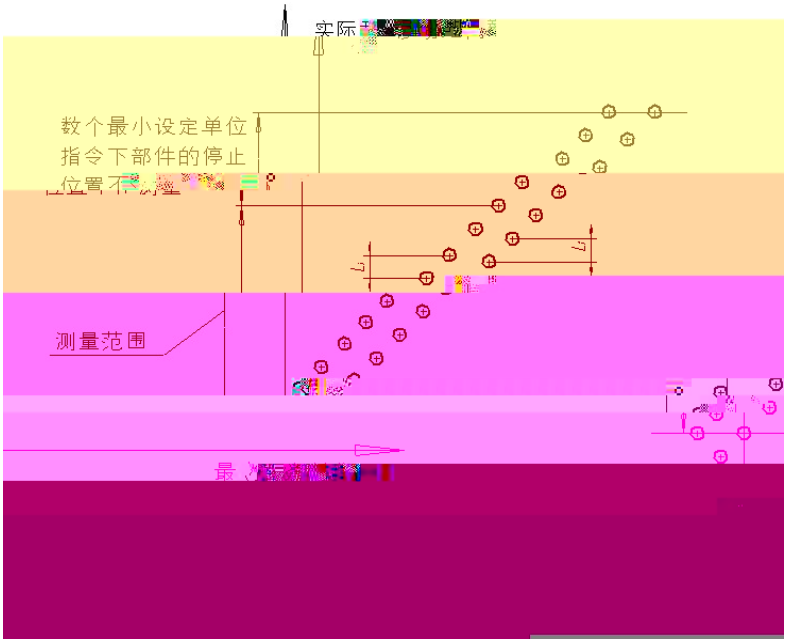
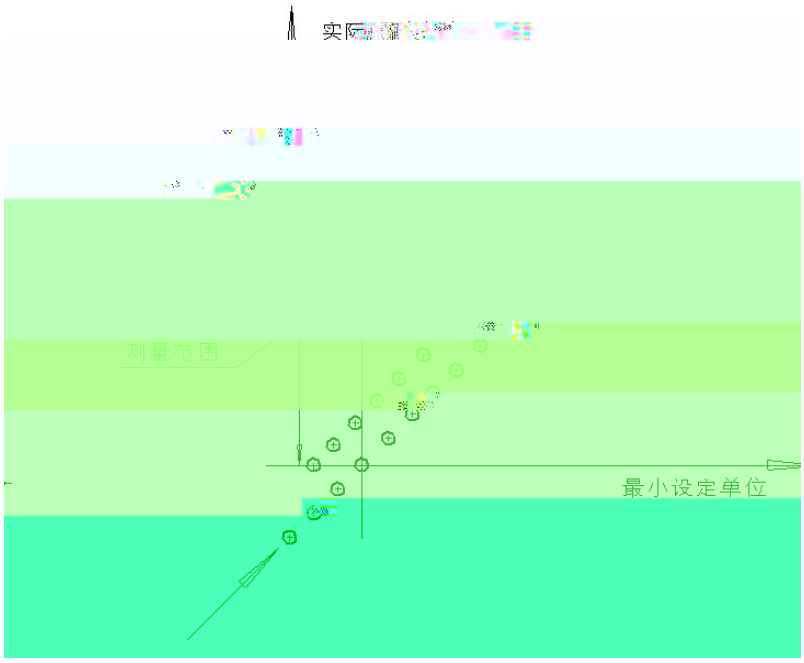
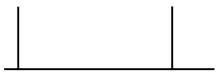
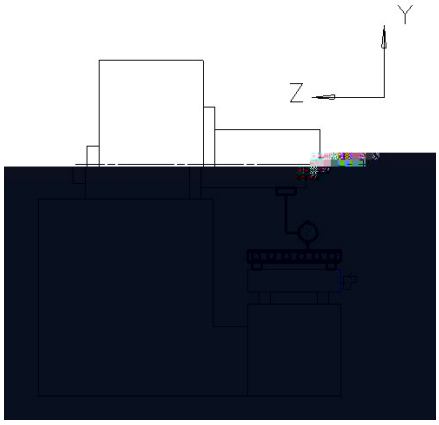
ZZB

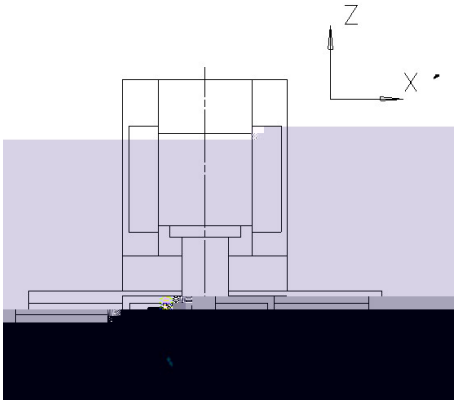

实际
数个最小设定单位
指令下部件的停止
位置不一致
测量范围

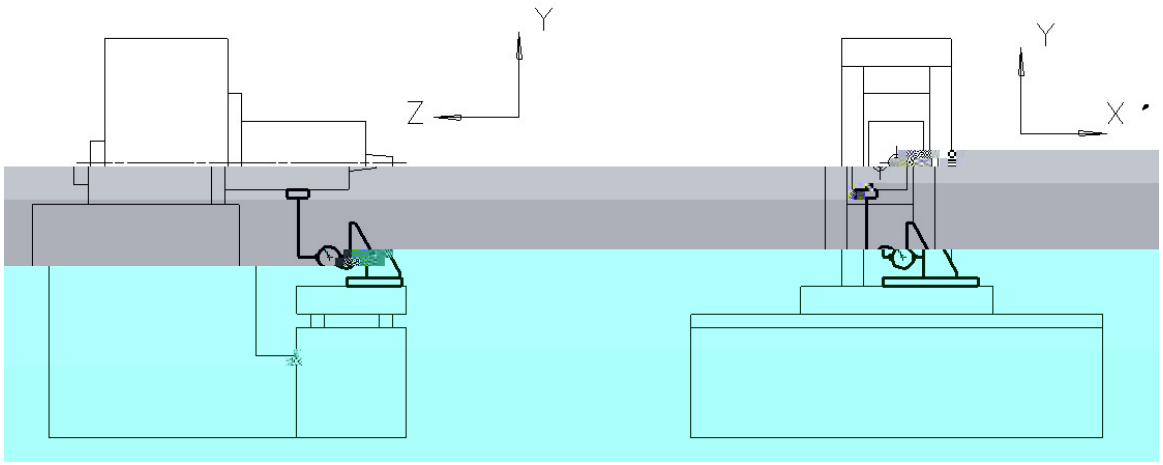

测量范围
最小设定单位

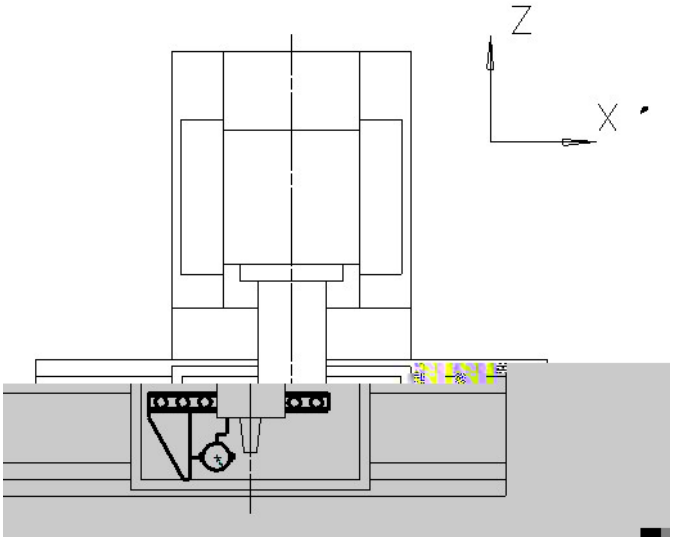


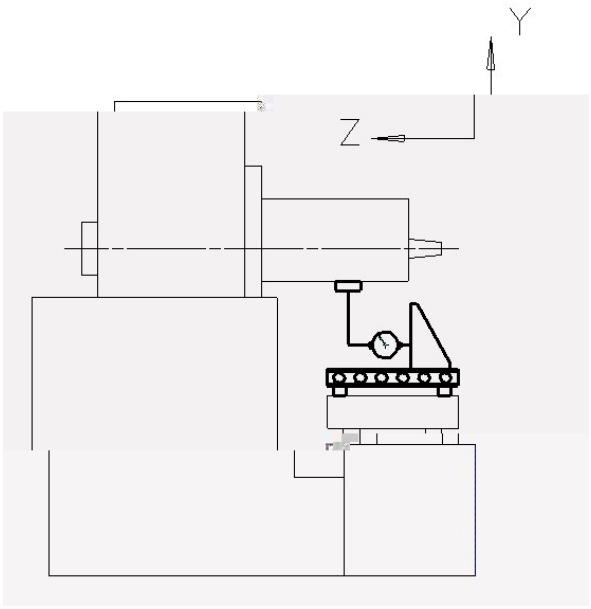
5

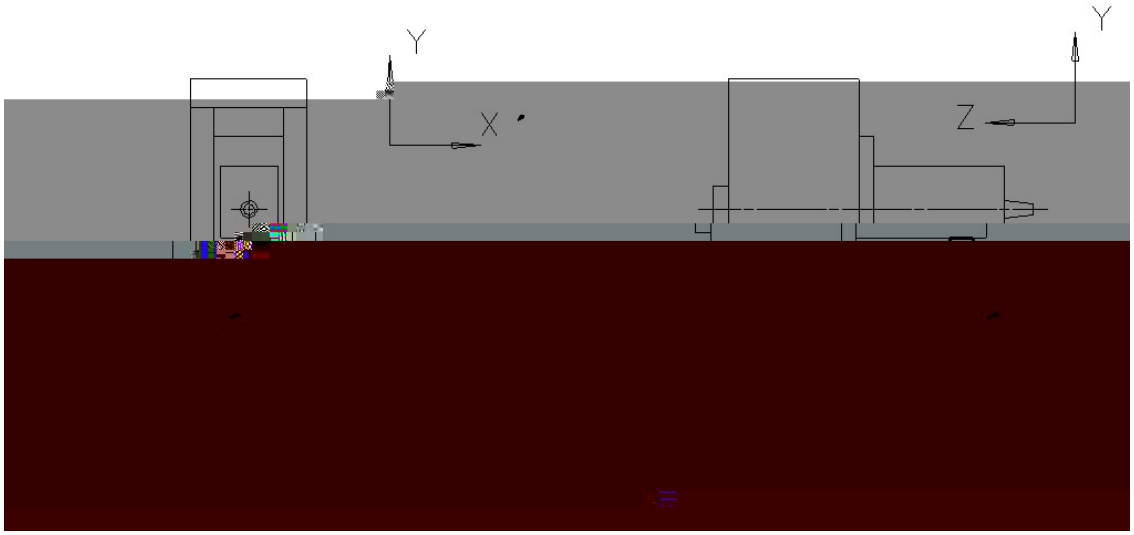

Y
Z

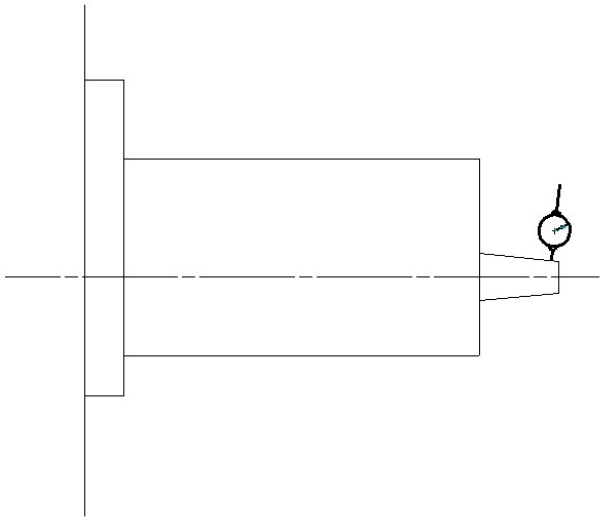

Z
X

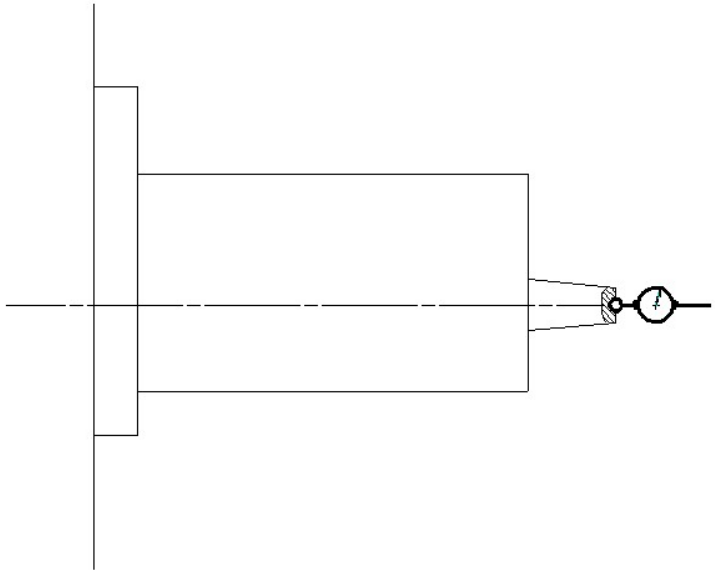

Y
Z
Y
X

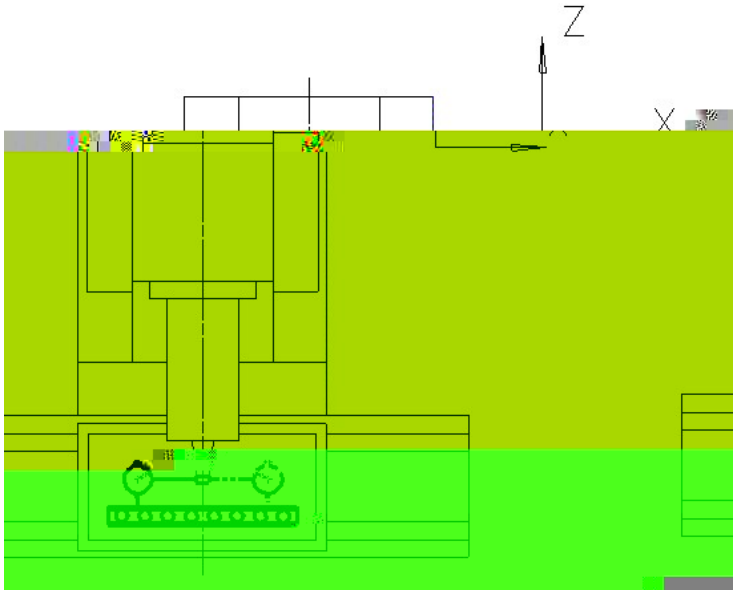

Z
X

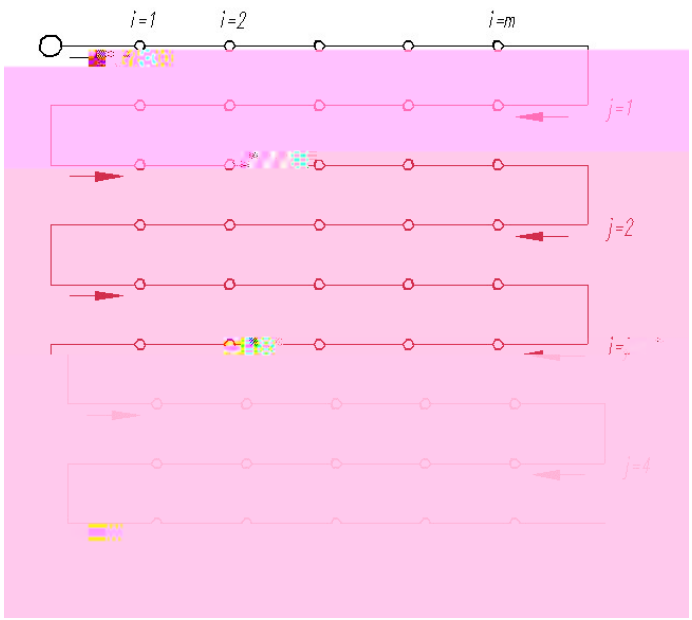

Y
Z

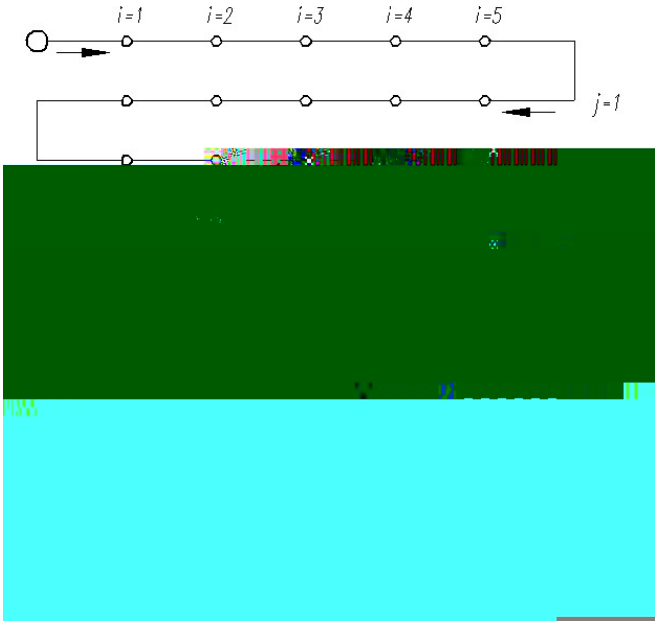

Y
X
Y
Z

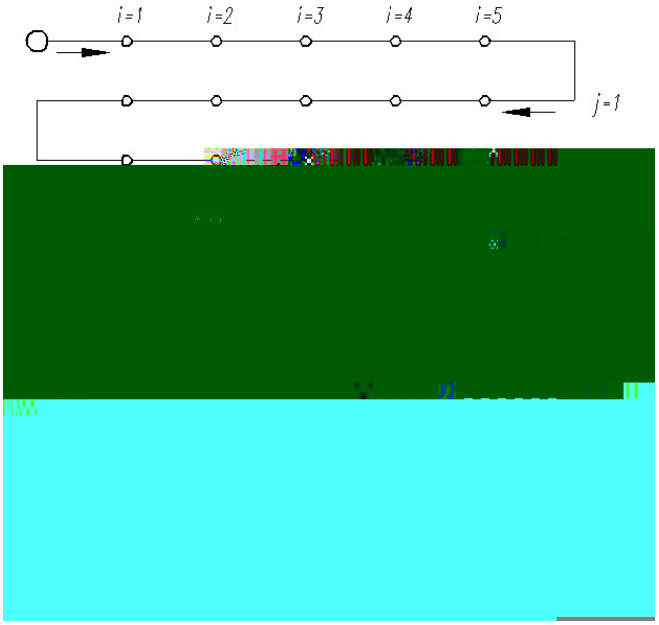


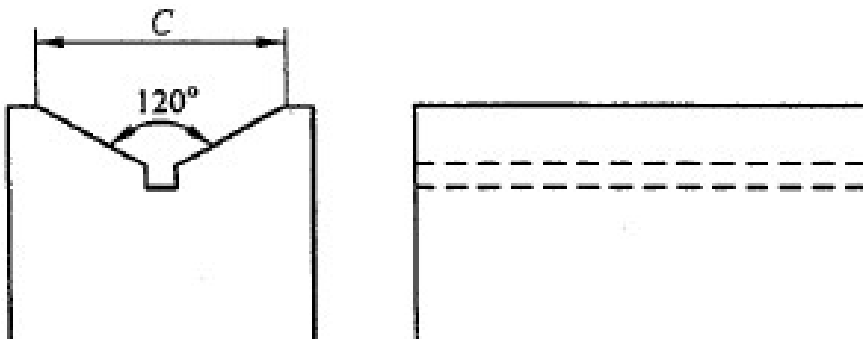



Z
X


i=1
i=2
i=m
j=1
j=2


i=1
i=2
i=3
i=4
i=5
j=1


i=1
i=2
i=3
i=4
i=5
j=1


C
120°